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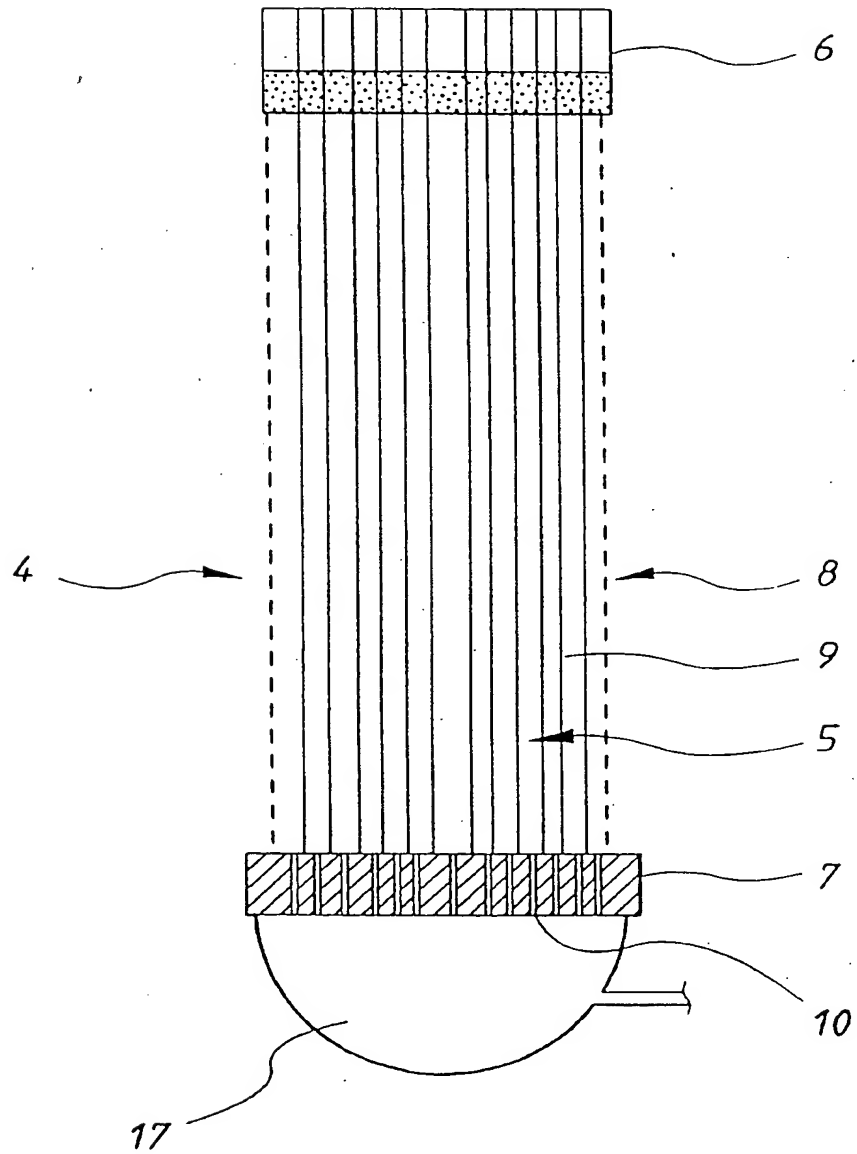


FIG. 1

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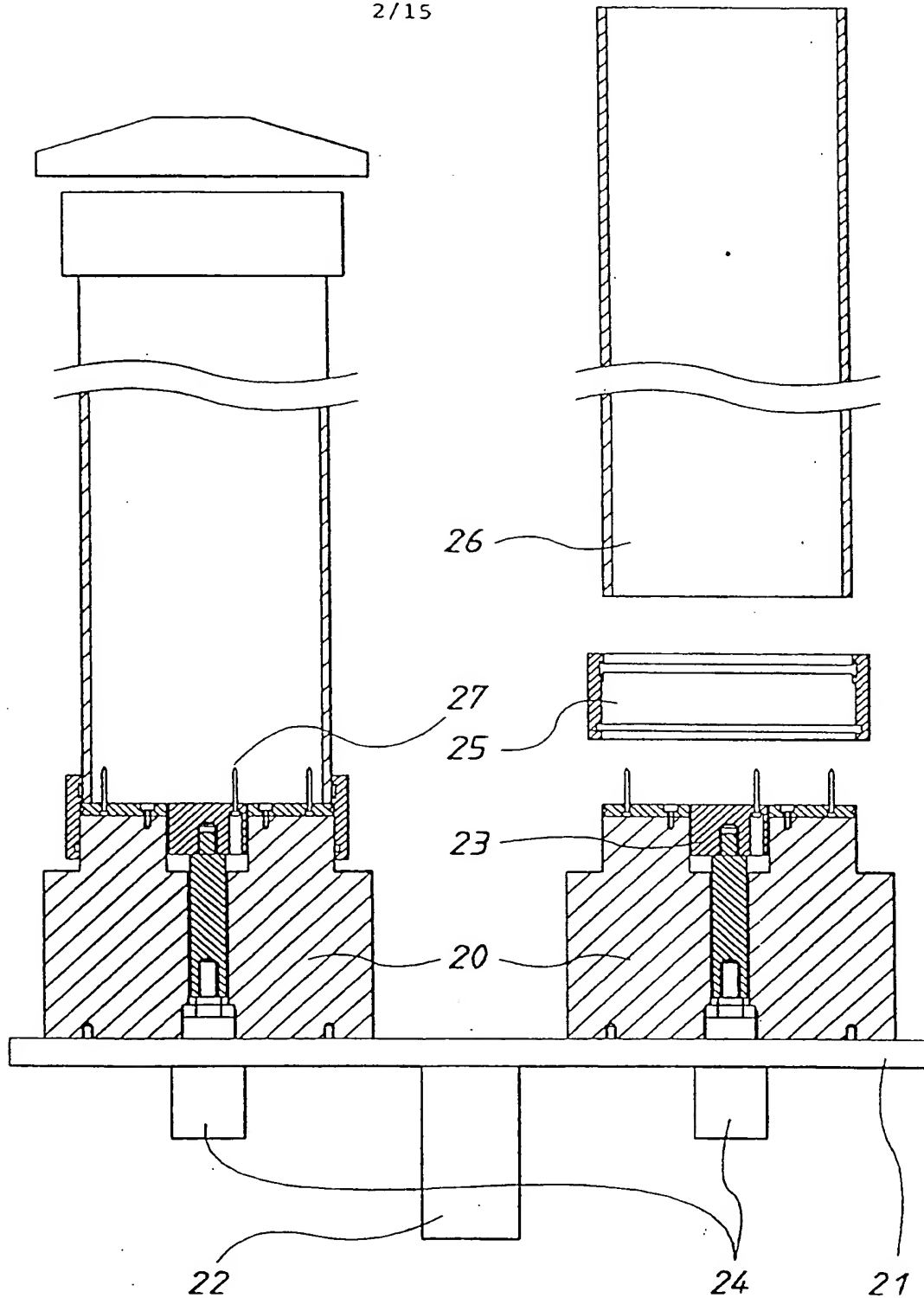


FIG. 2

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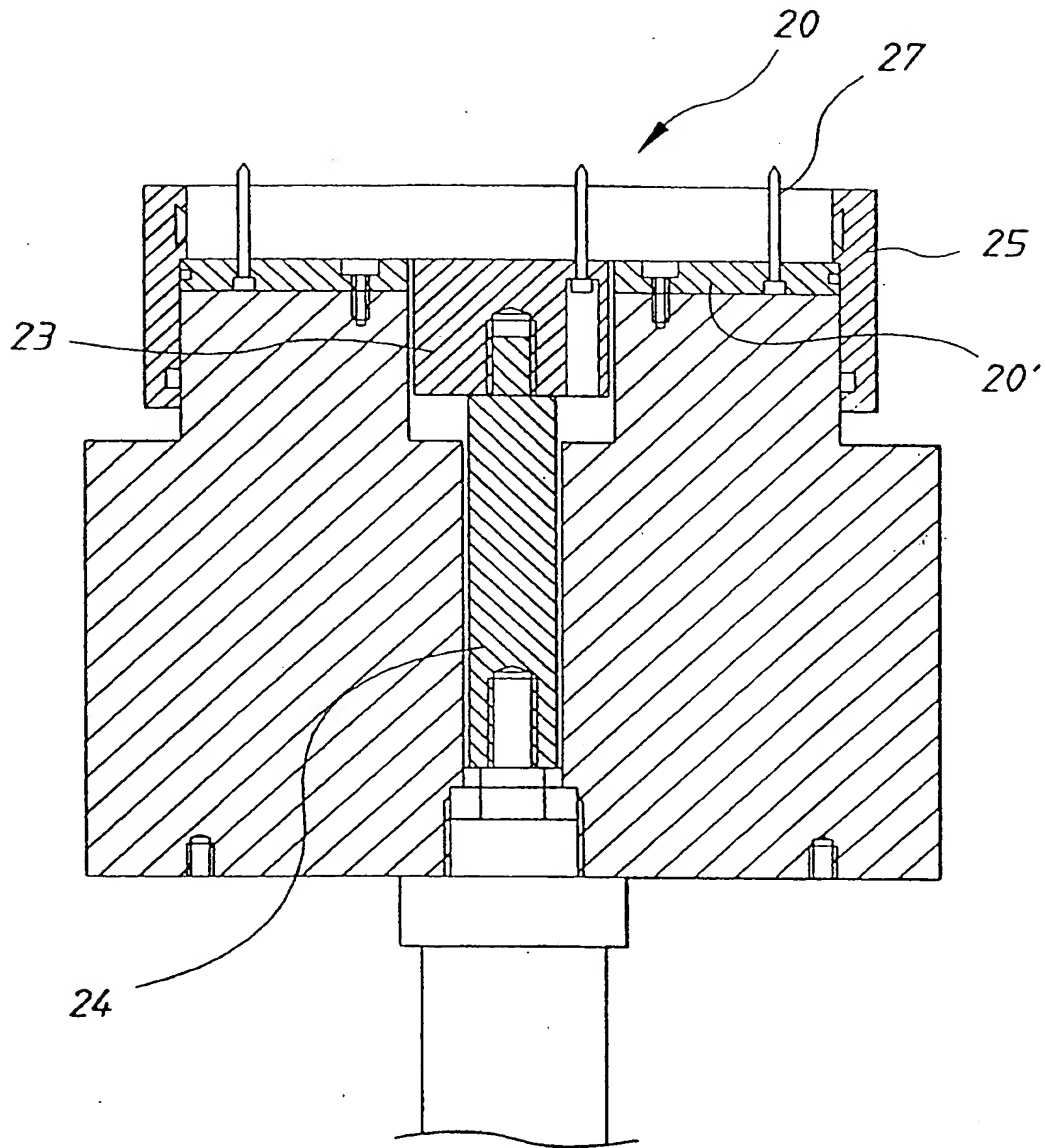


FIG.3

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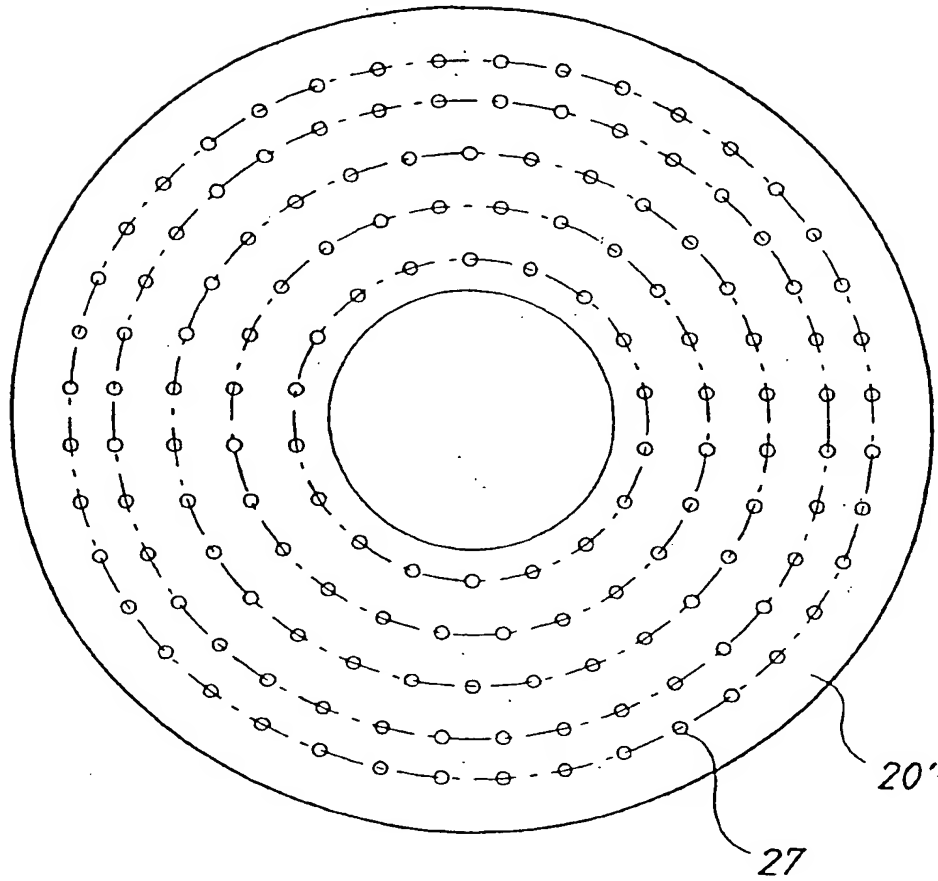


FIG. 4A

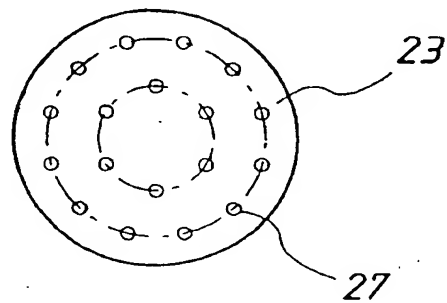


FIG. 4B

AUTOMATED SUCTION PROCESS

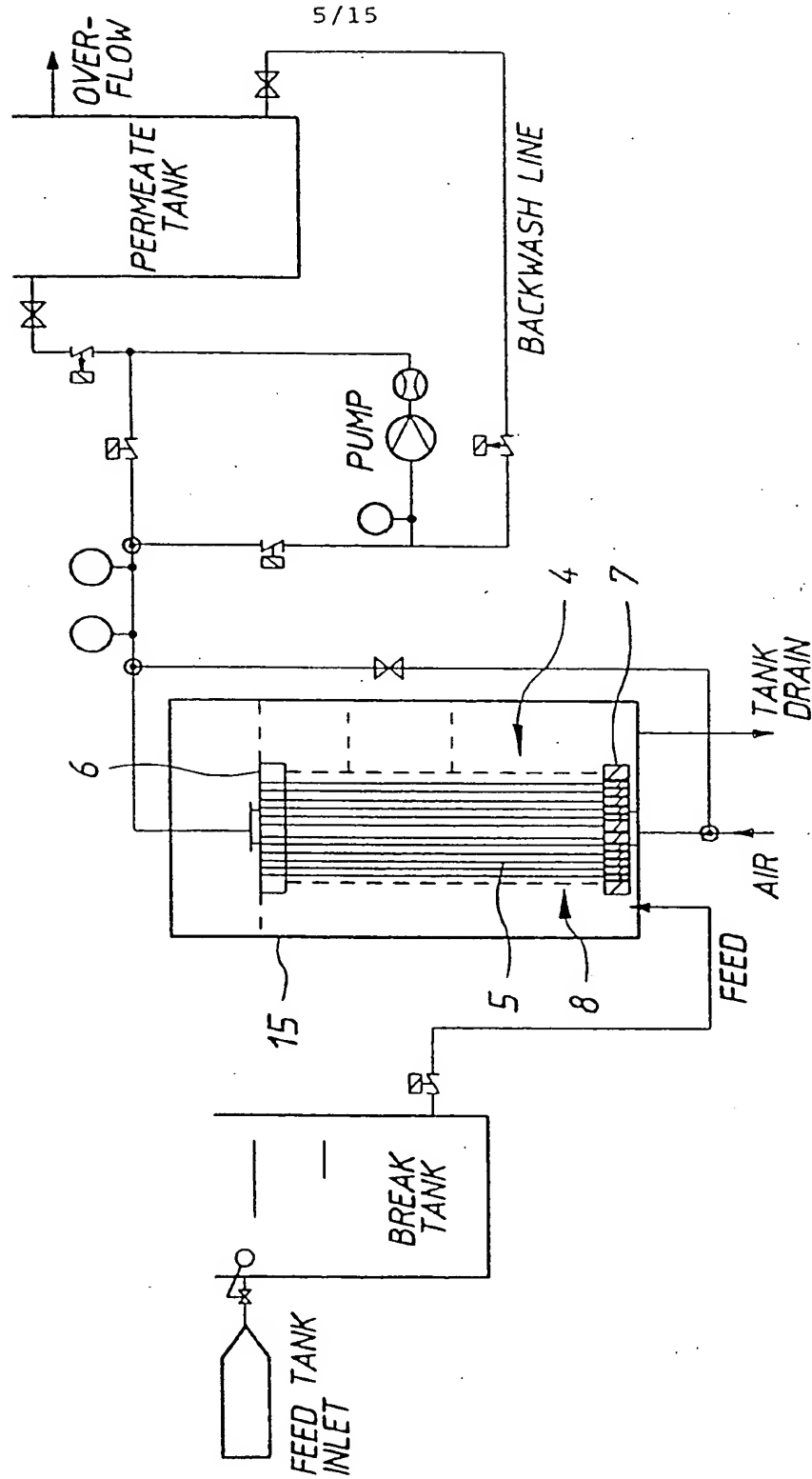


FIG. 5

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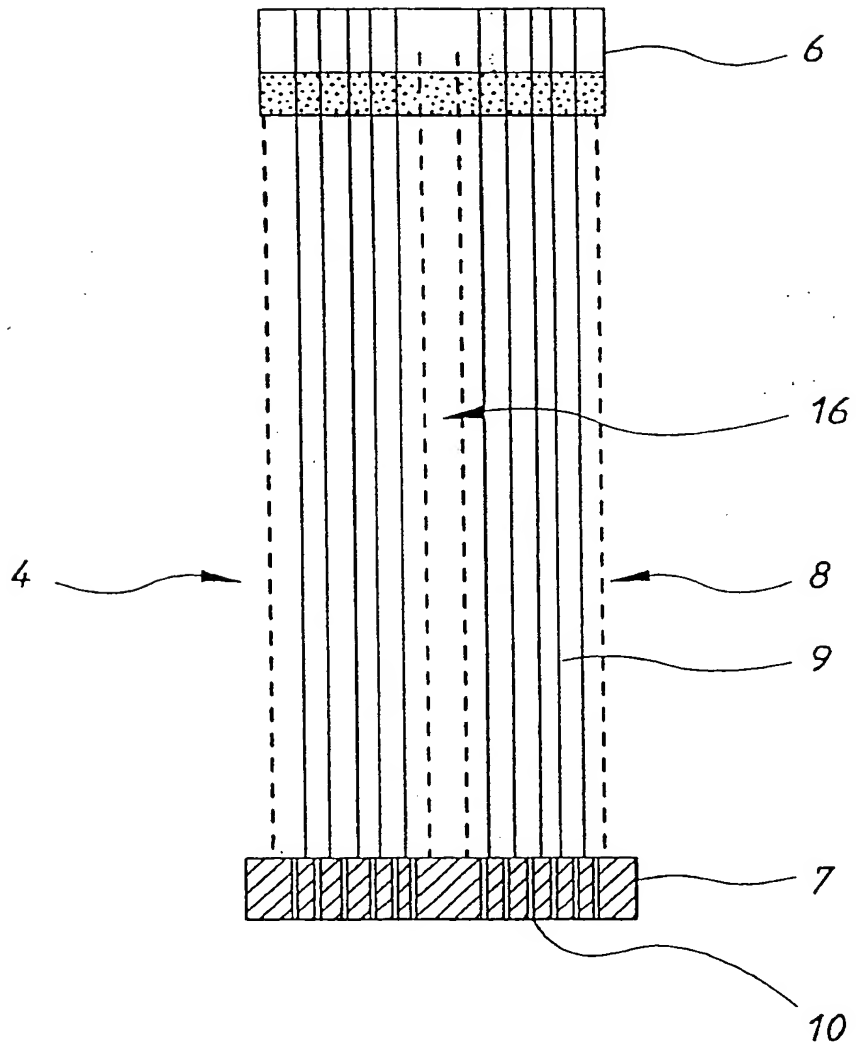


FIG. 6

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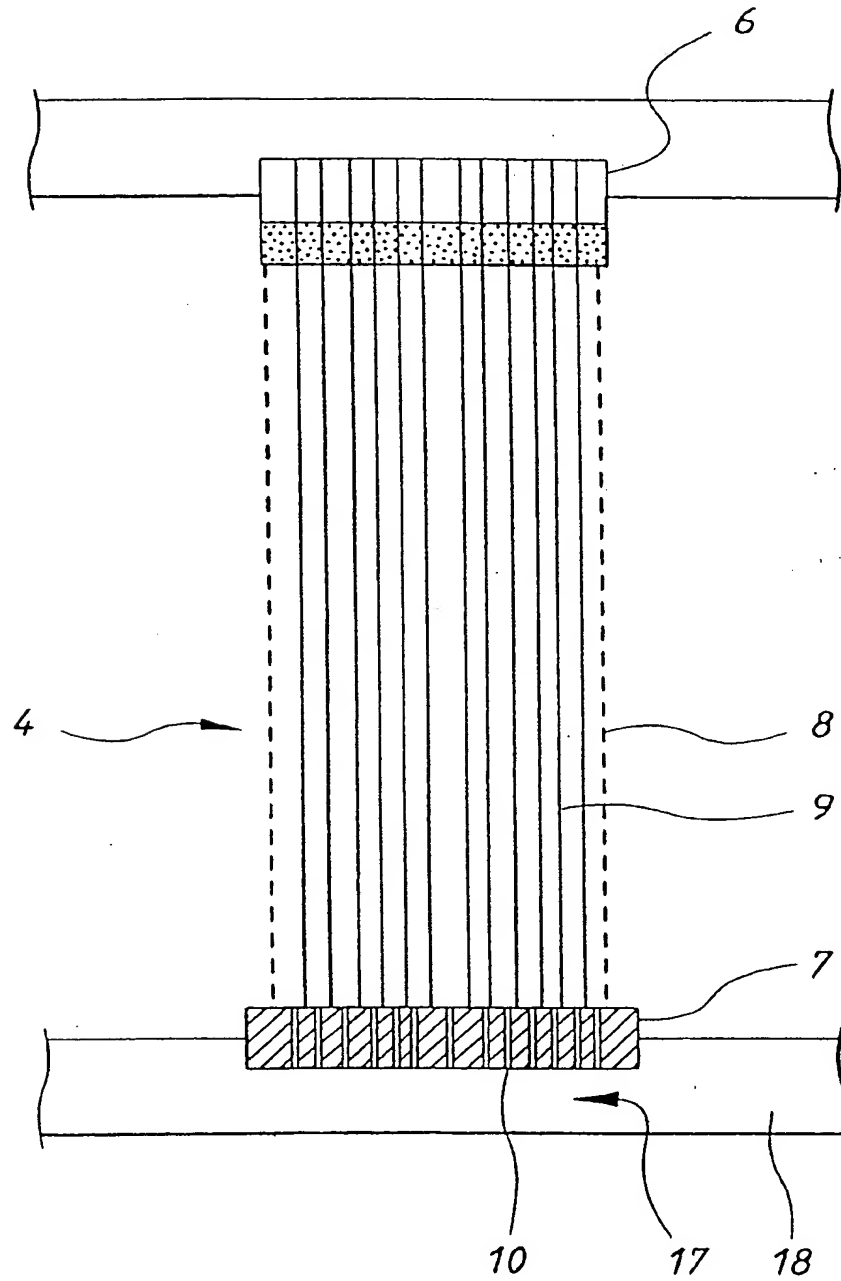


FIG. 7

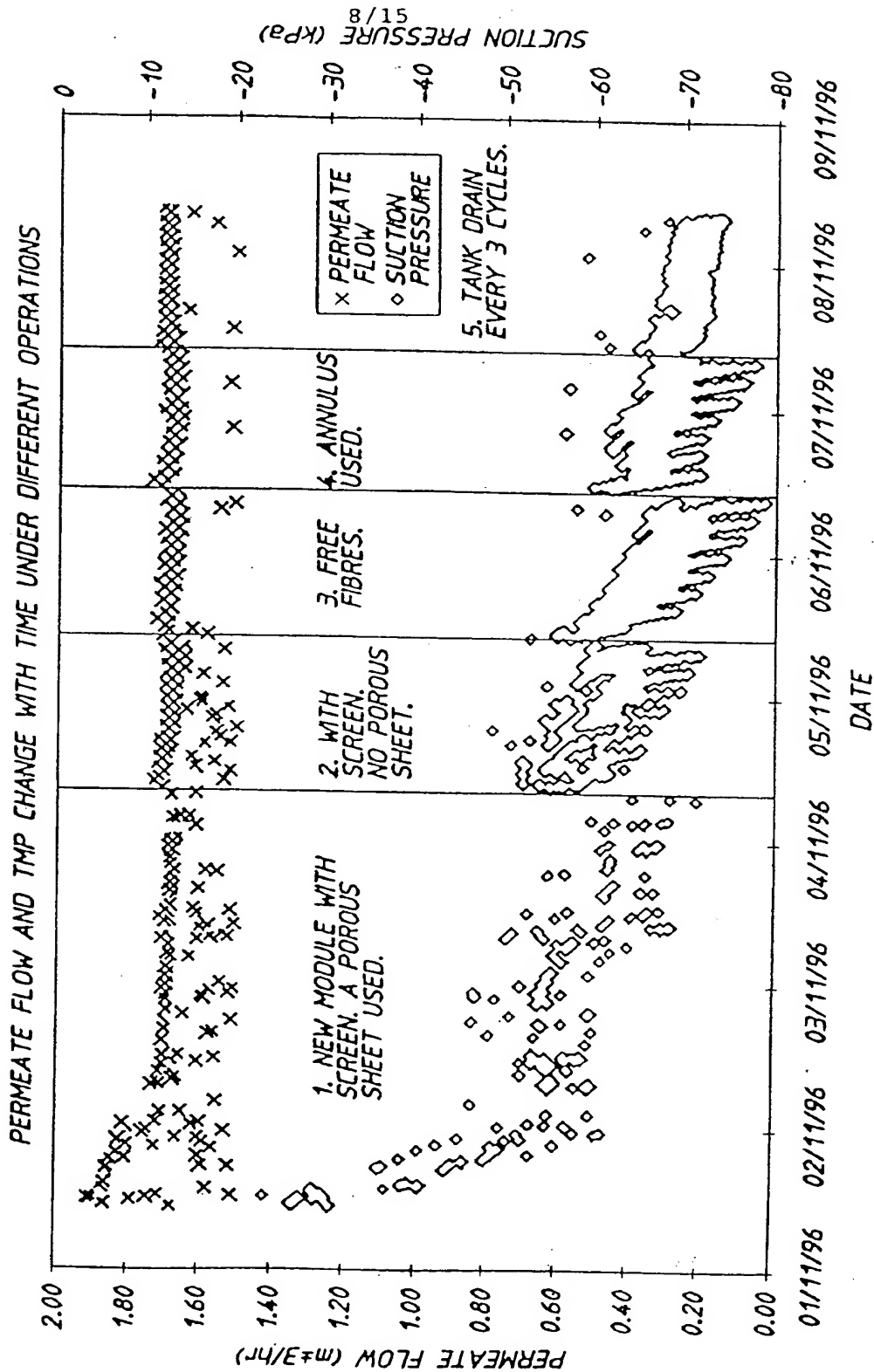


FIG. 8A



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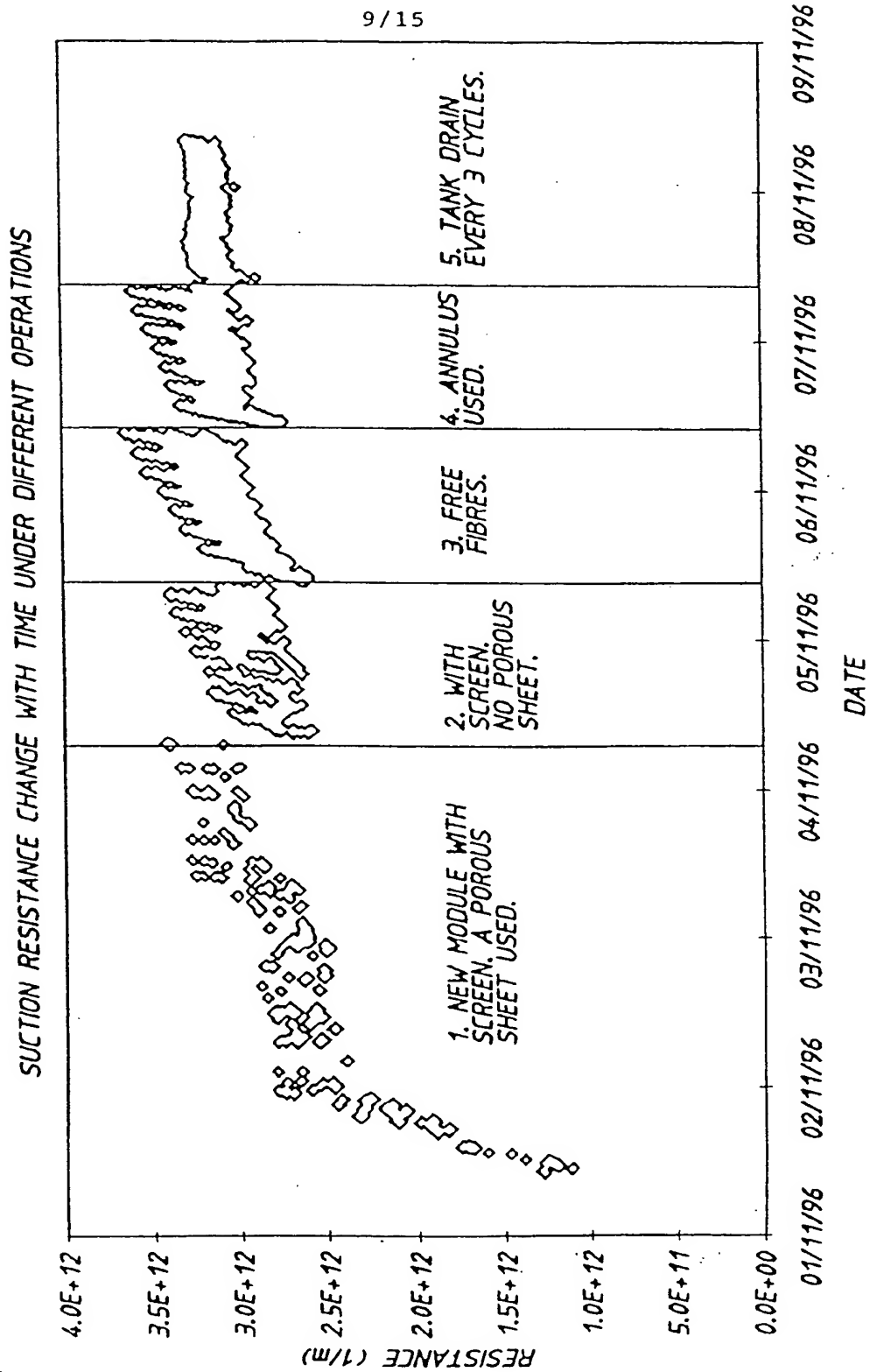


FIG.8B

SCOURING METHOD

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Atty Docket: USFMCR.66C3DV1

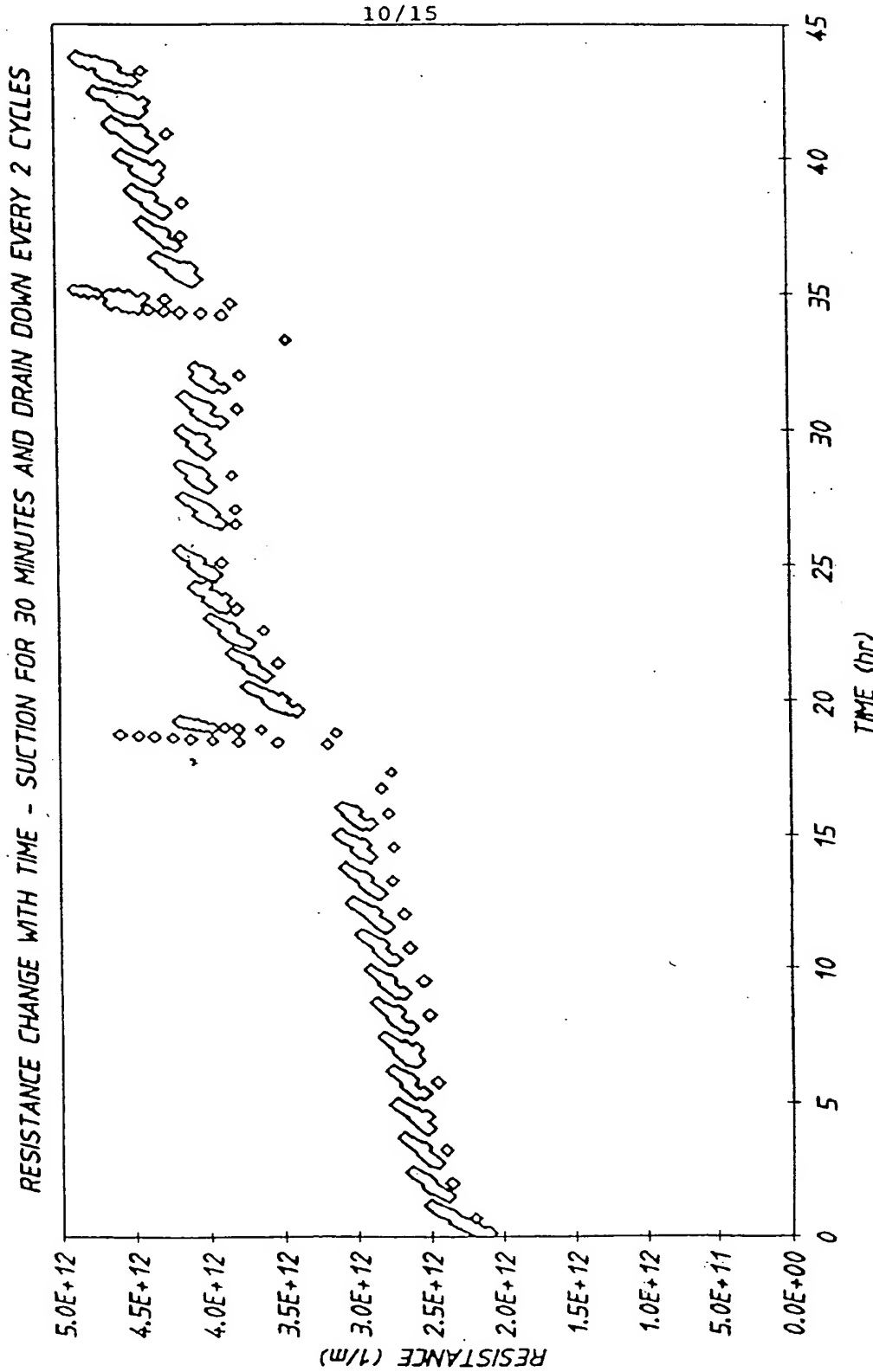


FIG. 9

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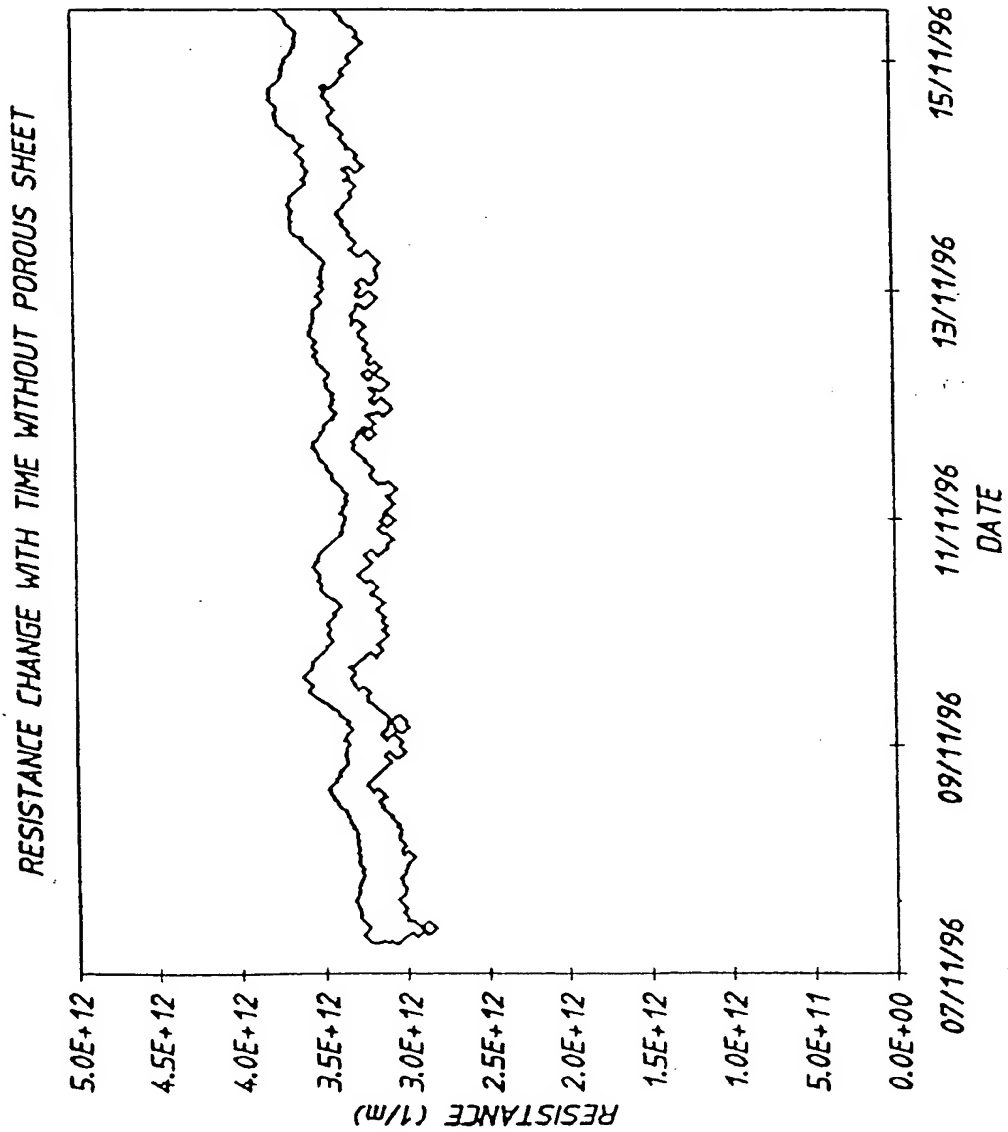
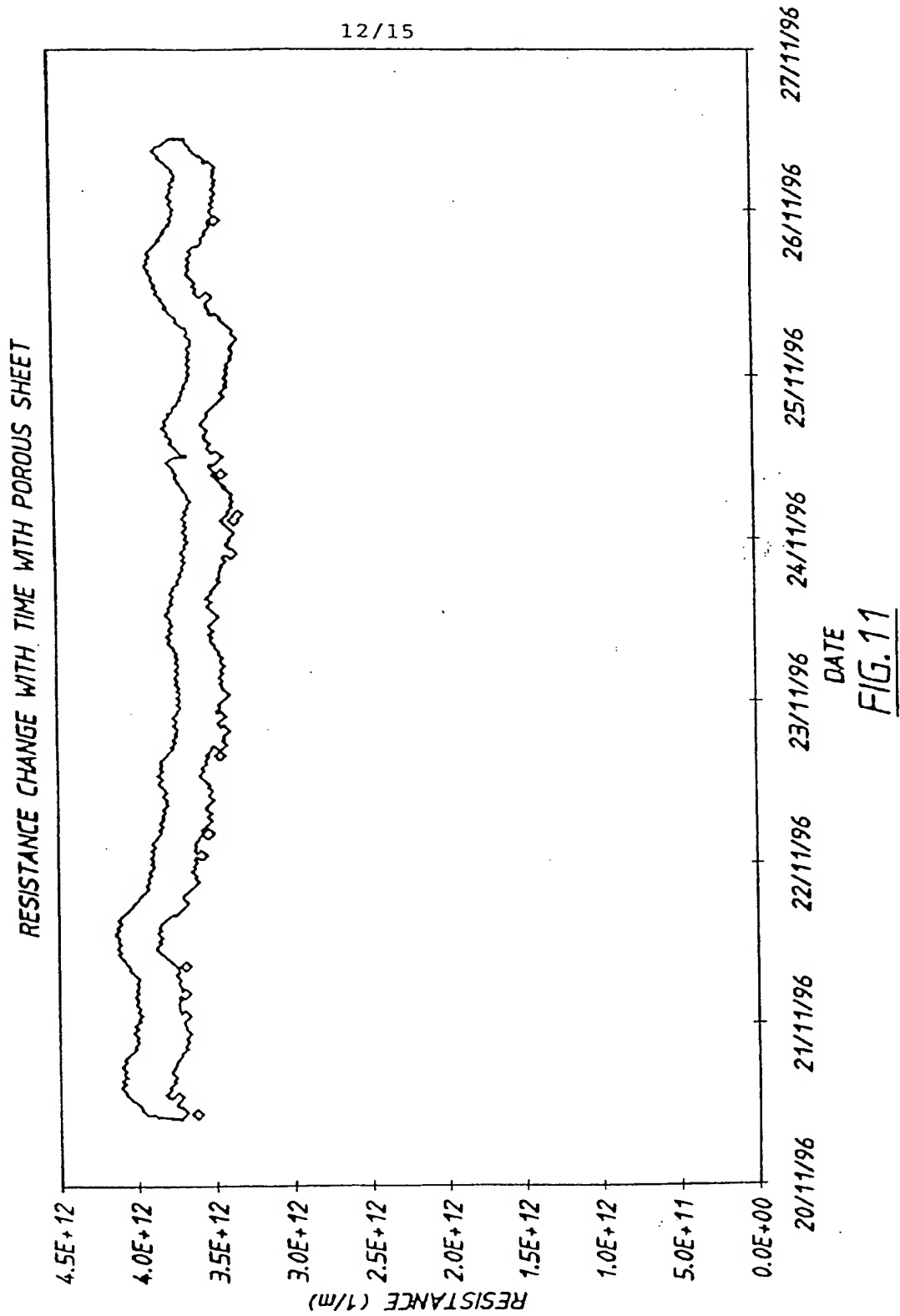


FIG. 10



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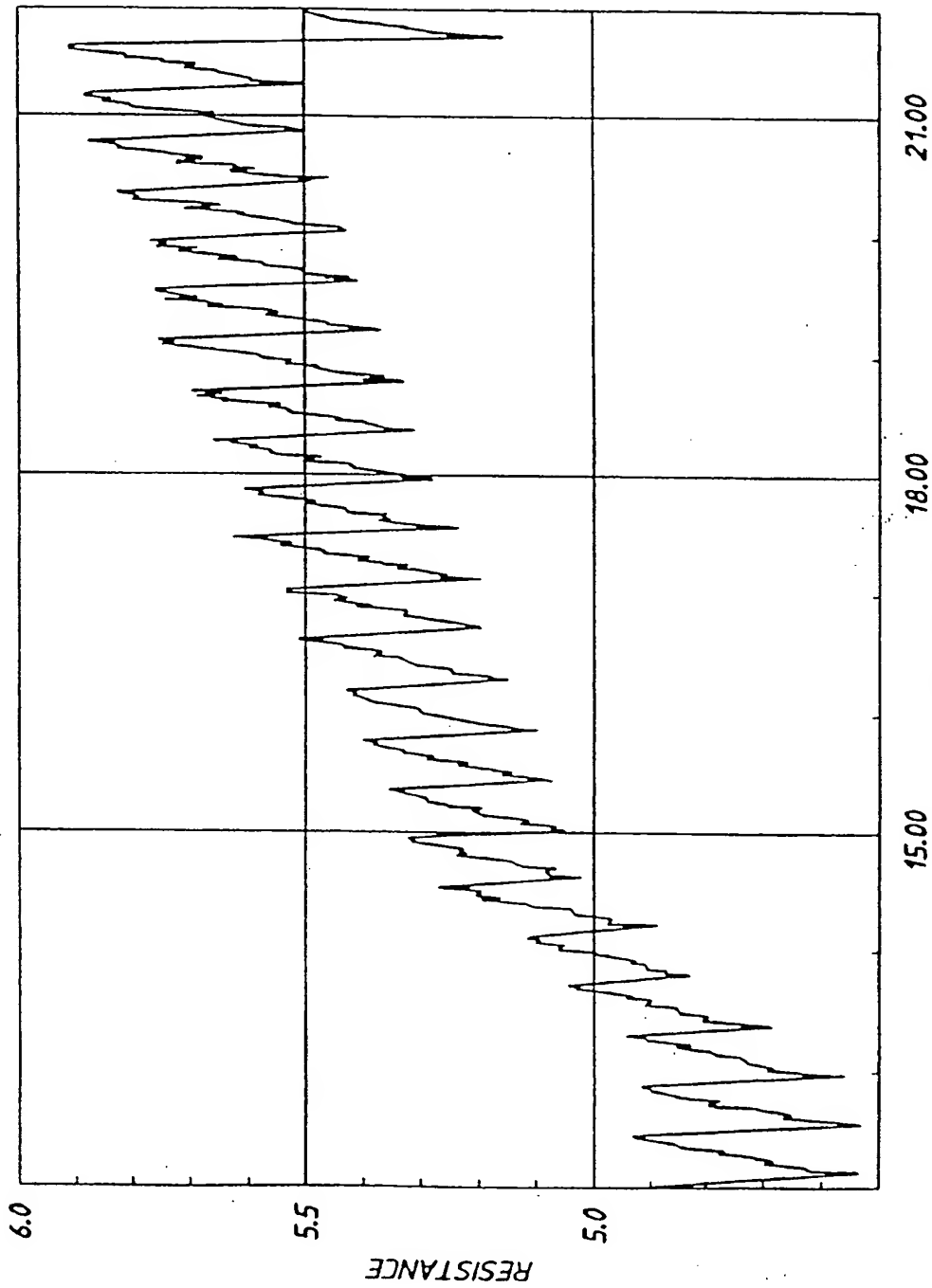
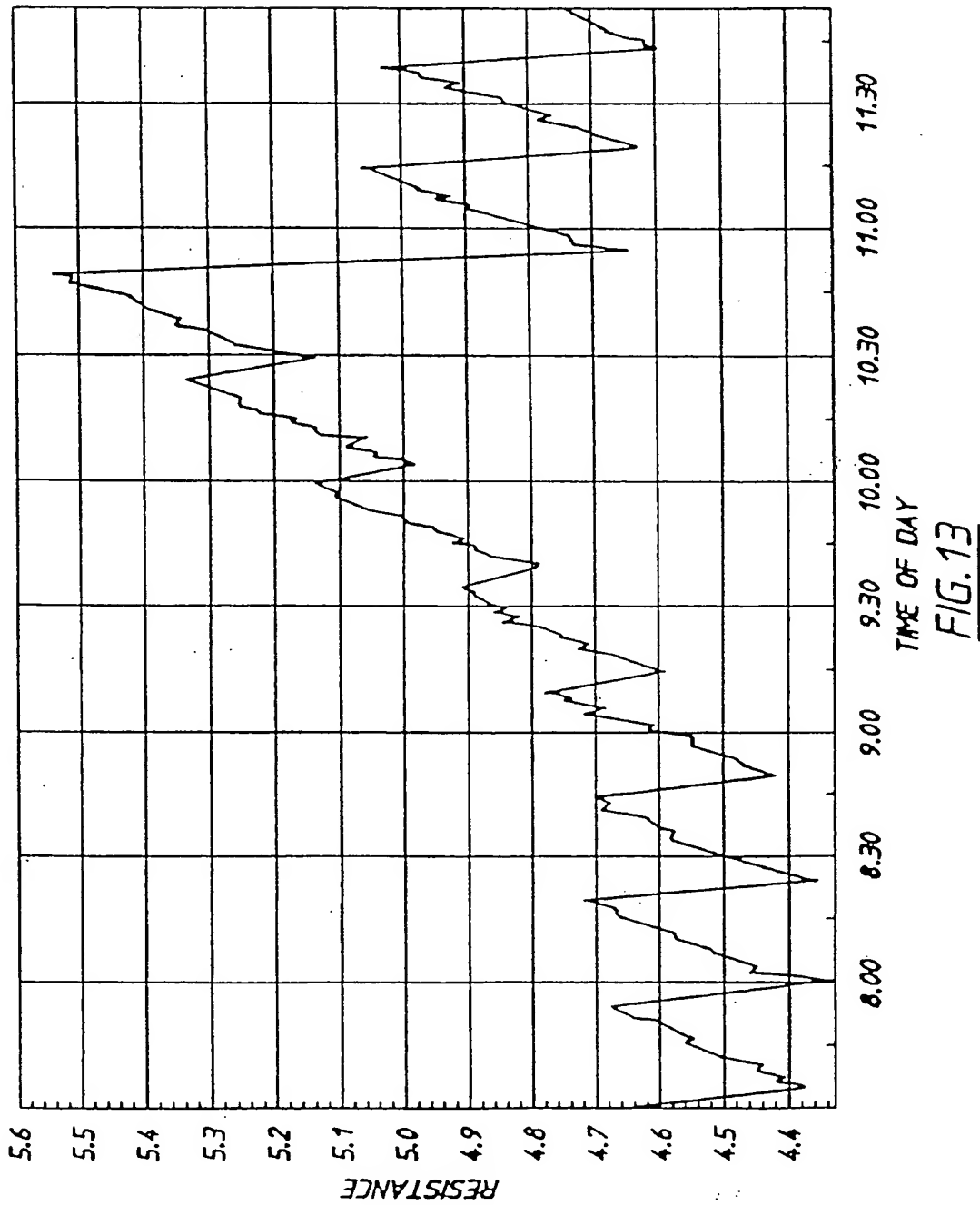


FIG. 12

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